



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RB T101808-103-PO
Job Sheet 185572



Part No: RB T101808-103-PO

Job Qty: 1 ea

Part Name: Pivot Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/18

Job Tracking No:

Due Date: 11/5/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB T101808-101 Rev.4. IPP Rev. A 18.10.30 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		11/5/18	0.00	0.00	Purchasing		OCT 31 2018
110	Packaging	1 pcs		11/5/18	0.00	0.00	Packaging2		OCT 31 2018
120	QC	1 pcs		11/5/18	0.00	0.00	QC6		38
130	Small Fab	1 pcs		11/5/18	0.00	0.10	Small Fab 2		9-89
140	QC	1 pcs		11/5/18	0.00	0.00	QC5		
150	Packaging	1 pcs		11/5/18	0.00	0.00	Packaging3		
160	QC21-FG	1 Ea		11/5/18	0.00	0.00	QC21		21 NOV 02 2018

Part Op 100 - Issue P/O: 04516 MANUFACTURE RB T101808-103 AS PER DWG Supplier: AIRCRAFT HARDWARE
Descriptions: ACCESS -Certificate of conformity is required
130 - Re-identify as required.

oct 30 2018 x 1 Rb

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T101808-103P	Pivot Assembly	1 (1 ea)	100-Purchasing	5123267

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB T101808-103P	1	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/30/18 1:39 PM dart.Lussier.Patrick

Container No: S123269



Part: RB T101808-103

Job No: 185572

Serial No/Batch: S123269

Revision: 4

Inspector:

Exp Date:

Instructions:

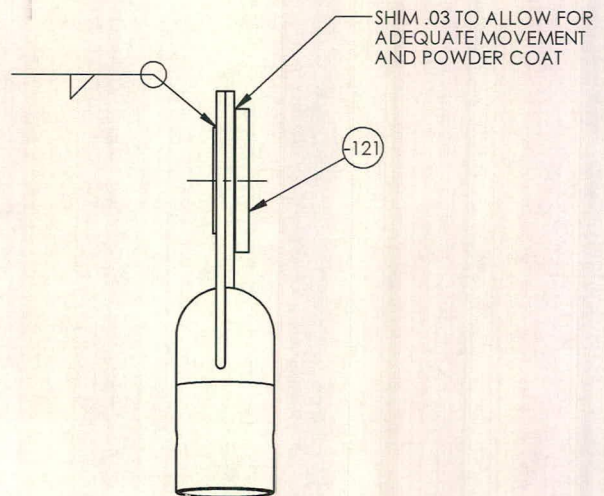
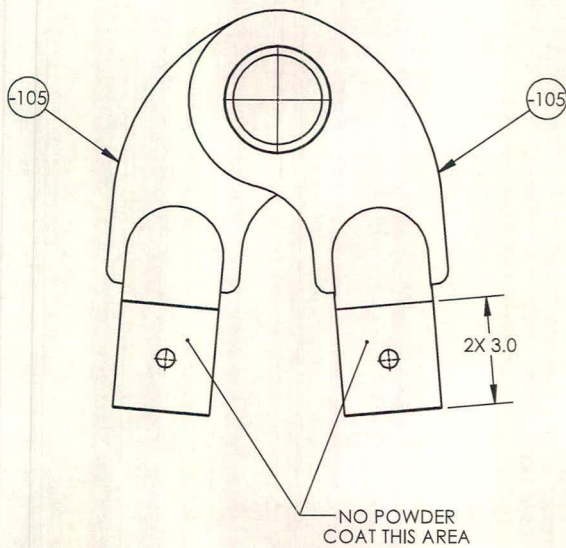
Date: 10/31/18

OCT 1 1918

NOV 1 1918

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	15-0026	-103 ADDED SHIM NOTE.	1/30/2015	DPD
				SM



-103
PIVOT ASSY

DART AEROSPACE	
TITLE UNIVERSAL HELICOPTER TOW BAR ASSY	
DWG NO. RB T101808-103	REV 4
MAT'L 6061 T6 ALUMINUM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT T6	.XXX ± .010 FRACTIONS ± 1/8
FINISH POWDER COAT YELLOW	.XX ± .03 ANGLES ± 1°
SPEC FED #13536	.X ± .1 SURFACES = 125/✓
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .016R
CHECKED BY: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED BY: GILBERT	BELL
SCALE 1:4	DATE 2/19/2014
SHEET 2 OF 16	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

PURCHASE ORDER
PO041516

Via:	Fedex P1 Overnight
Pynt Terms:	Net 30
Freight Terms:	
Special Comments:	

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	185572	RB T101808- 103P		Pivot Assembly	Firmed	-	11/5/18	1 Ea	0 Ea	1 Ea	\$550.00/Ea	\$550.00
											Grand Total:	\$550.00

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/30/18 1:57 PM dart.Lussier.Patrick

AIRCRAFT HARDWARE & ACCES.
P.O. BOX 14007 FT. WORTH TX 76117
Phone: 817-680-3523 FAX- 817-416-5274
e-mail: sales@aircrafthardwareacces.com

Packing Slip

ATTN: Shipping Dept.

Date: 10/30/2018

TO: DART AEROSPACE

1270 ABERDEEN STREET
Hawkesbury ON K6A1K7

Packer # 103018A

Cust. PO #: 41516

Qty	Tool #	REF#	Description
1	RBT101808-103		PIVOT ASSY

ALL MATERIALS, PARTS OR COMPONENTS HAVE BEEN INSPECTED
AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS

